

Date: Monday, 1/16/2006 4:14:50 PM
User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	MIRROR ARM
Job Number	25509		
Estimate Number	10505		
P.O. Number	N/A		
This Issue	1/16/2006	S.O. No.	N/A
Prsht Rev.	NC		
First Issue	N/A	Type	SMALL /MED FAB
Previous Run	:		
Written By	SEE COMMENT Below		
Checked & Approved By	SPE. COMMENT Below		
Comment	Est:	F 02.08.21	Re-format; Added D2057 KJ/RF
Additional Product			
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0500W035	304 RD Tube .500 x .035W	
Comment: Qty.: 1.5750 f(s)/Unit Total : 15.7500 f(s)		Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall (M304TR0500W035) Batch No: M19480P FF 06-01-26	
2.0	BRAKE NC	NC BRAKE	
Comment: BRAKE NC Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727 Identify as D2010-103		FF 06-01-26	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Bend as per Dwg D2010 using bending Jig D2010-103T2 2- Deburr		FF 06-01-31	
4.0	D2057	Plug	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Plug Pick: Qty Part Number Description Batch		B21675 FF. 06-01-31	
1	D2057	Plug	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Install D2057 plug as per Dwg D2010		FF 06-01-31	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/02/07
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 1/16/2006 4:14:51 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM

Job Number: 25509

Part Number: D2010103

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Jd 01/31

20

Comment: INSPECT WORK TO CURRENT STEP

7.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

DL 06/02/07

20

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 198

DL 06/02/07

20

10.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

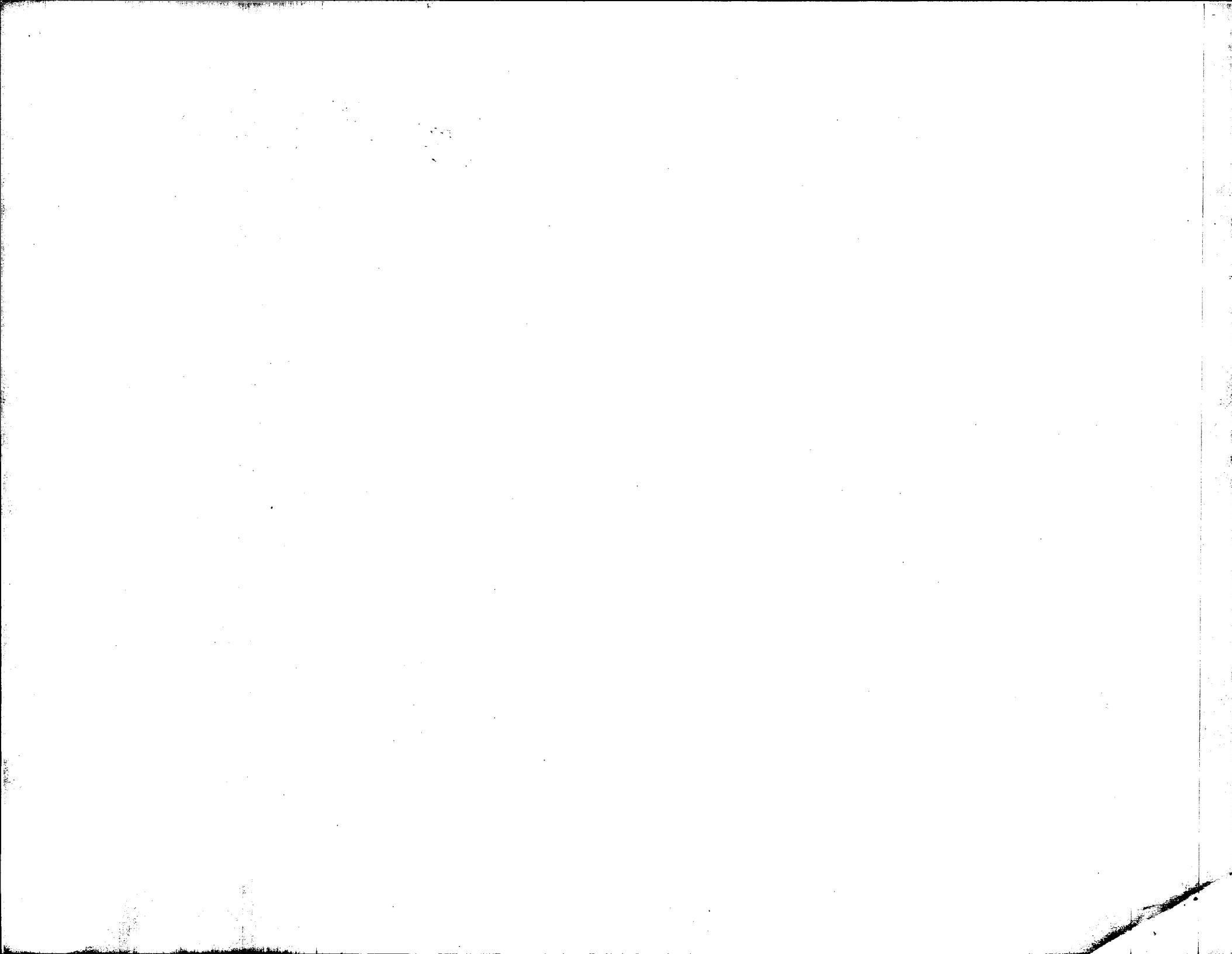
DL 06/02/07

20

Job Completion



U 06-02-07



W.L. WORK ORDER #
N. 25509

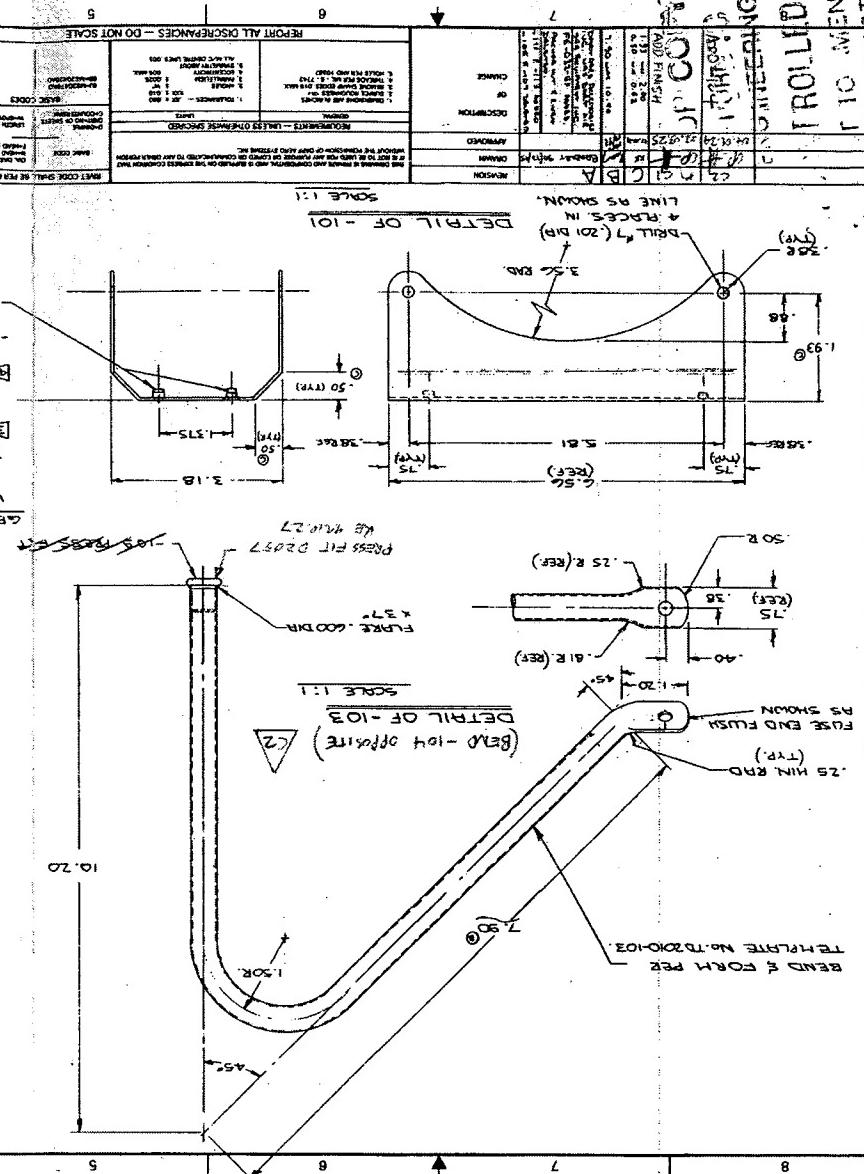
11.00 UNTITLED

RELEASED
04/02/03

1	2	3	4	5	6	7	8
DETAIL OF 103	DETAIL OF 109	DETAIL OF 111	DETAIL OF 113	DETAIL OF 115	DETAIL OF 117	DETAIL OF 119	DETAIL OF 121
1. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	2. PRINT 101 MILET BLACK.	3. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	4. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	5. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	6. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	7. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	8. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188
DETAIL OF 103	DETAIL OF 109	DETAIL OF 111	DETAIL OF 113	DETAIL OF 115	DETAIL OF 117	DETAIL OF 119	DETAIL OF 121
1. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	2. PRINT 101 MILET BLACK.	3. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	4. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	5. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	6. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	7. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	8. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188
1. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	2. PRINT 101 MILET BLACK.	3. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	4. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	5. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	6. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	7. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188	8. BEAD RADIUS FOR 2024-T3 0.63 THICK IS .1188

GENERAL NOTES:

- 1. BEAD RADIUS FOR 2024-T3
- 2. PRINT 101 MILET BLACK.
- 3. BEAD RADIUS FOR 2024-T3
0.63 THICK IS .1188
- 4. BEAD RADIUS FOR 2024-T3
0.63 THICK IS .1188
- 5. BEAD RADIUS FOR 2024-T3
0.63 THICK IS .1188
- 6. BEAD RADIUS FOR 2024-T3
0.63 THICK IS .1188
- 7. BEAD RADIUS FOR 2024-T3
0.63 THICK IS .1188
- 8. BEAD RADIUS FOR 2024-T3
0.63 THICK IS .1188

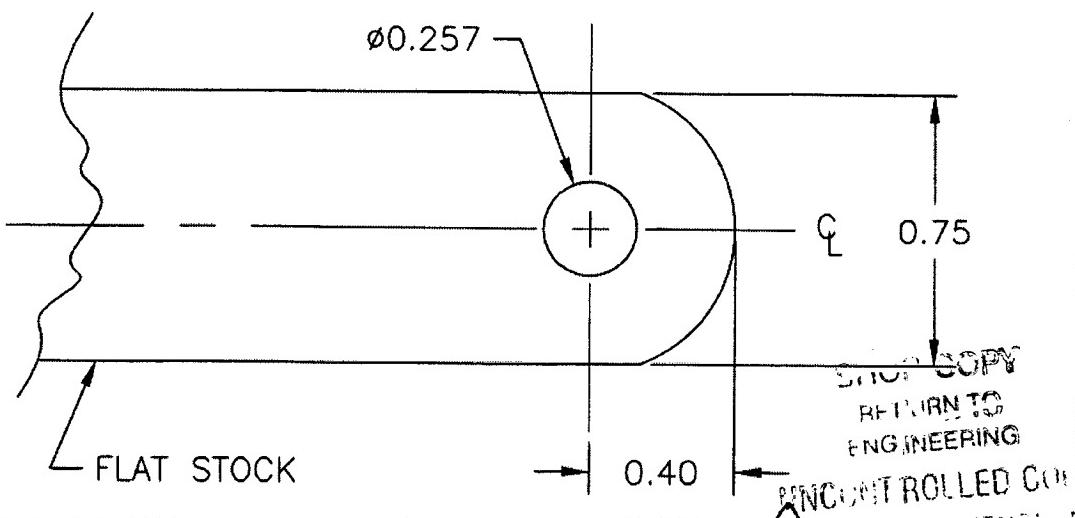
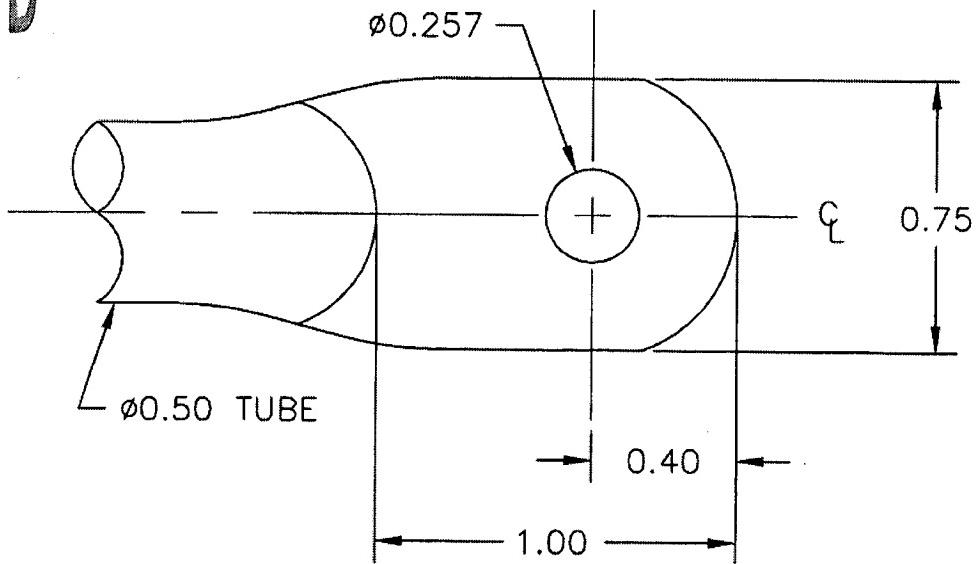


DART

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>MAY</i>	APPROVED <i>QA</i>	DRAWING NO. D2727
DATE 97.11.24		REV. A SHEET 1 OF 1
		TITLE PUNCH DT8012 SPEC CONTROL
A	97.11.24	SCALE 2:1
A1	<i>#CP</i> 01.12.20	ADD TOLERANCE NOTE

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 KE



NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

ATTENTION: THIS DRAWING IS FOR DRAFT PURPOSES ONLY AND IS NOT TO BE USED FOR MANUFACTURING.

PRINTED ON 11/11/97

25509